

1st Interim Report, Contract No. N68171-95-C-9105

Title: Isodisperse Telechelic Polymers and their Polyurethane Derivatives.

Sample preparation.

In the first part of the Contract, three HTPBD samples have been prepared, characterized by the following molecular weights:

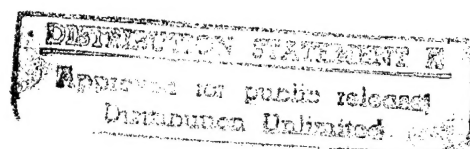
- | | |
|--------|---|
| No. 1. | Nominal: $\overline{M}_n = 3000$
Experimental: $\overline{M}_n = 3250$
Polydispersity: $\overline{M}_w/\overline{M}_n = 6460/3250 = 1.98$ |
| No. 2. | Nominal: $\overline{M}_n = 2000$
Experimental: $\overline{M}_n = 1870$
Polydispersity: $\overline{M}_w/\overline{M}_n = 3030/1870 = 1.62$ |
| No. 3. | Nominal: $\overline{M}_n = 5000$
Experimental: $\overline{M}_n = 5230$
Polydispersity: $\overline{M}_w/\overline{M}_n = 9022/5260 = 1.72$ |

Although the polydispersities of the samples are slightly different, they are within the limits given in our US Patent ($\overline{M}_w/\overline{M}_n = 1.5$ to 2.0). Due to the different molecular weights, every sample was prepared with a somewhat different polymerization recipe, the details were given in our previous 1st Interim Report (September 28, 1995, Contract No. N68171-95-C-9086). The No. 1. sample was handed personally by Prof. F. Tüdös to dr. G. Hagnauer on July 6, this year, in Watertown. The No. 2. and No. 3. samples were sent by air mail on October 13, this year. The structures of the samples were characterized by FT-IR, ^1H -NMR and GPC investigations. The measurements are given graphically, their evaluations are summarized in the Table 1.

The ^1H -NMR spectra of the samples were recorded by a Varian 400 type instrument.

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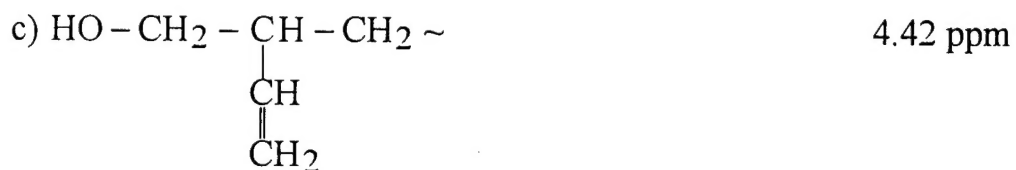
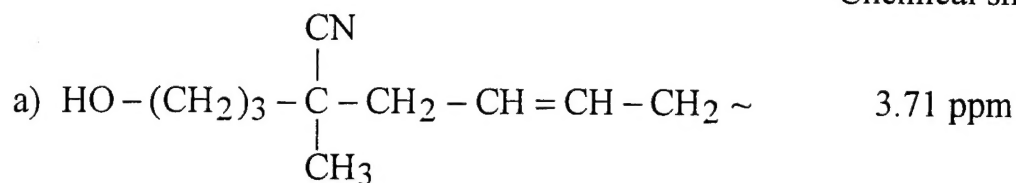
Figures 2-4 show the ^1H -NMR spectra of the samples HTPBD-2000, HTPBD-3000 and HTPBD-5000. All the three spectra consist of three regions. The aliphatic $-\text{CH}_2-\text{CH}=\text{CH}-\text{CH}_2$ and $-\text{CH}=\text{CH}-\text{CH}_2-\text{CH}_3$ protons appear at 1.0-2.2 ppm. The peaks appearing in the range 3.7-4.1 ppm correspond to the protons of $-\text{CH}_2-$ and $-\text{CH}$ groups adjacent to the chain-end $-\text{OH}$ groups. The peaks characteristic to protons of unsaturated $-\text{CH}=\text{CH}-$ and $-\text{CH}=\text{C}-$ groups formed from 1,4 and 1,2 linkages in the repeating units of polybutadiene appear at 4.9-5.5 ppm. The ratio of integrals of the peaks belonging to the protons of these both groups gives the ratio of butadiene units built in to the polymers with 1,2 and 1,4 linkages. According to the calculations, one 1,2 linkage falls to about five 1,4 linkages (see Table 1.).

Table 1. Microstructure of HTPBD samples based on FT-IR and ^1H -NMR measurements

Sample	Microstructure by					
	FT-IR (Fig.1.)			¹ H-NMR		
	1,2 bond	1,4 bond cis	1,4 bond trans	1,2 bond	1,4 bond	Figure, HTPBD-
	%			%		
1	13	53	34	17.8	82.2	-3000
2	13	54	33	16.6	83.4	-2000
3	13	54	33	16.9	83.1	-5000

Owing to the combined initiation and to the combination of 1,2- and 1,4- units formed during chain propagation, the NMR can distinguish three OH structures at the chain-end:

Chemical shift:



Molecular weight distribution was estimated by gel permeation chromatography (GPC) method using Waters basic equipment: pump model 510, injector model U6K and a set of four chromatographic columns packed with crosslinked polystyrene gel, ("ultrastyrigel") of particle size less than 10 microns and pore size of 10E3, 10E2, 100 and 50nm. The molecular weight distributions are given graphically.

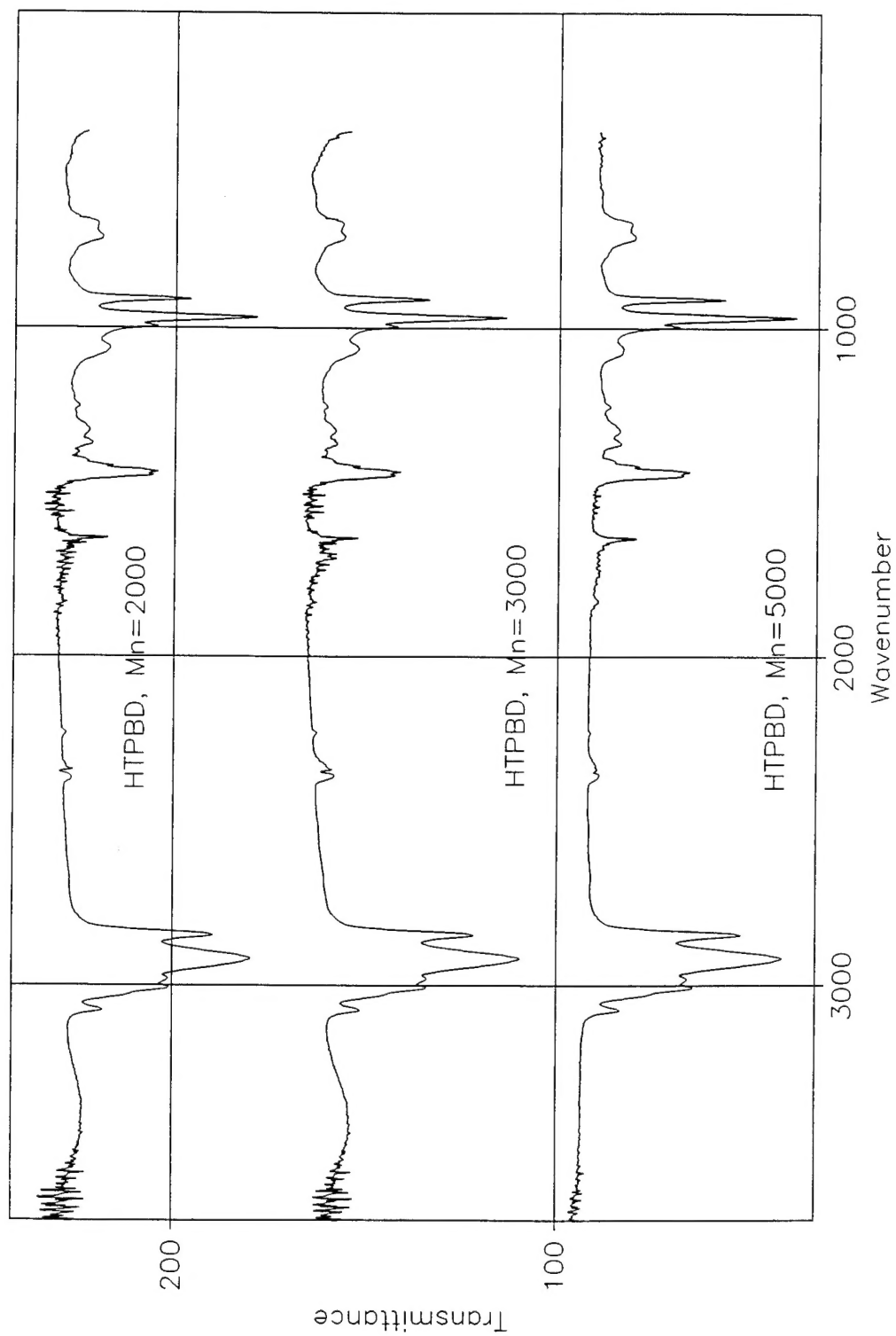
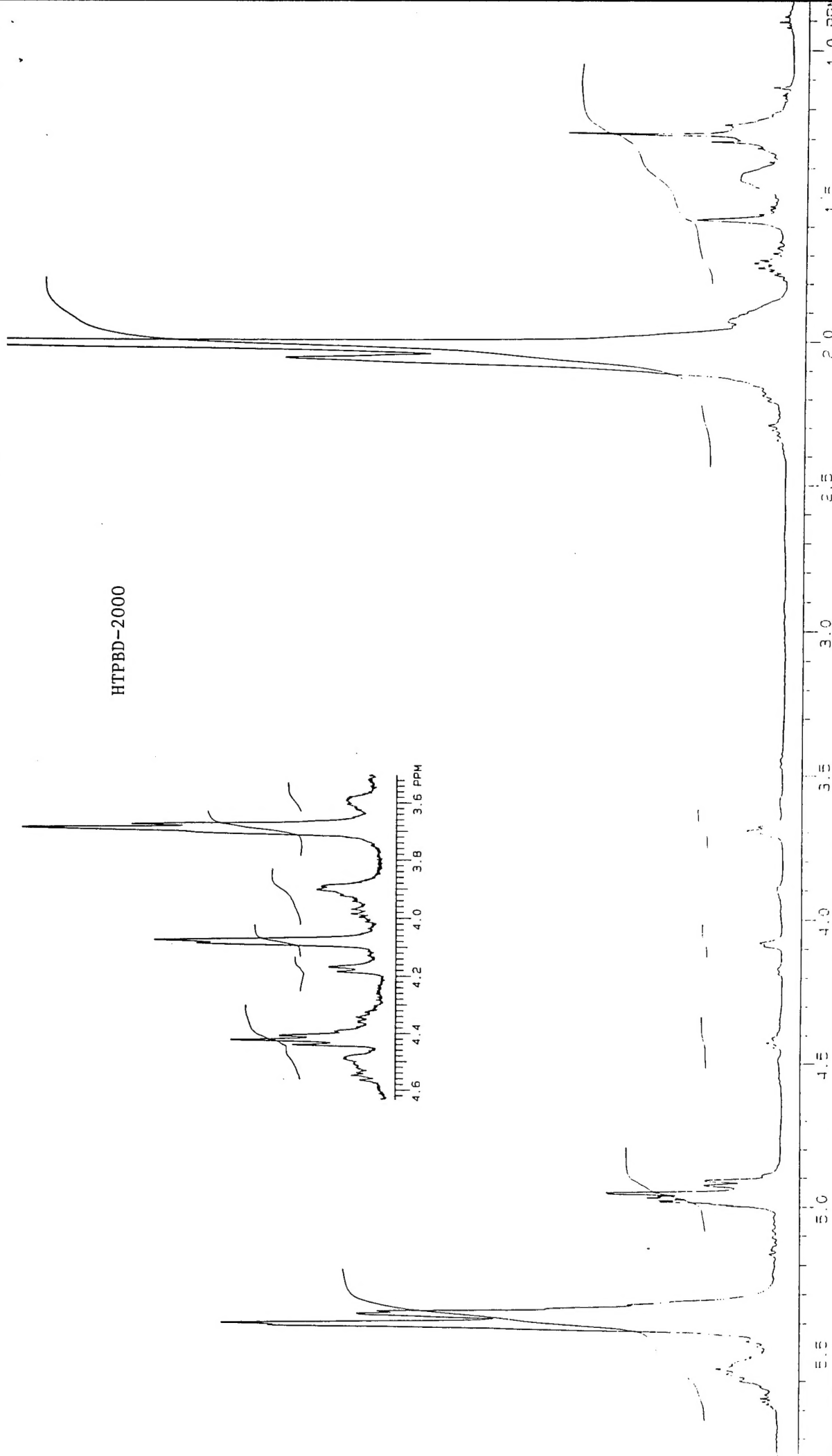


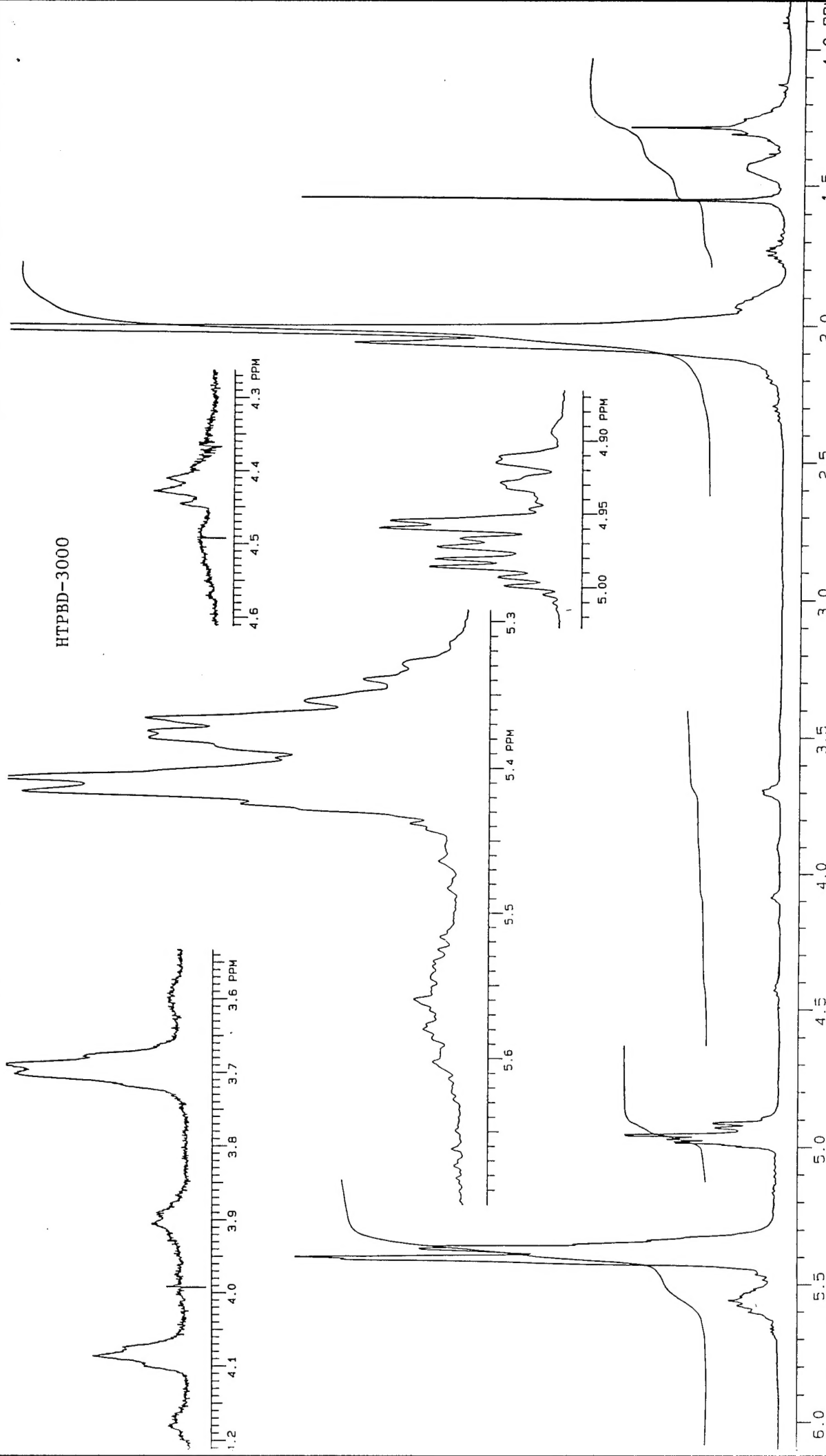
Figure 1. FT-IR spectra of polybutadiene diol samples.

HTPBD-2000



Nucleus		4.750		MHz		400	
Soc Width		5000.0		Hz		327.0	
Acq Time		3.374		sec		0	
Pulse Width		7.0		μsec		16	
Nucleus		1H		MHz		400	
Mode		FID		Power		20	
Modulation Mode		C		Freq		200	
Pulse Width		μsec		Power Mode		---	
DECOUPLE							
FN		32		RE		---	
LB		---		AF		---	
Width		3040.3		Hz		319.8	
Reference		---		Sart		---	
PLOT/PROCESSING							
Pulse Sequence		STC14		Tube CD		---	
Temp		---		°C		---	
Solvent		CDCL3		Sart		---	
EXPERIMENT							
SAMPLE		H-2378 (18600)		Tube CD		---	
POLIBUTADIEN (CDCL3) 78u-124		KESLER B./E.O.		Temp		---	
Solvent		CDCL3		Sart		---	
MARKER		HBE162		File		---	
Date		13-09-95		VXR		400	

HTPBD-3000

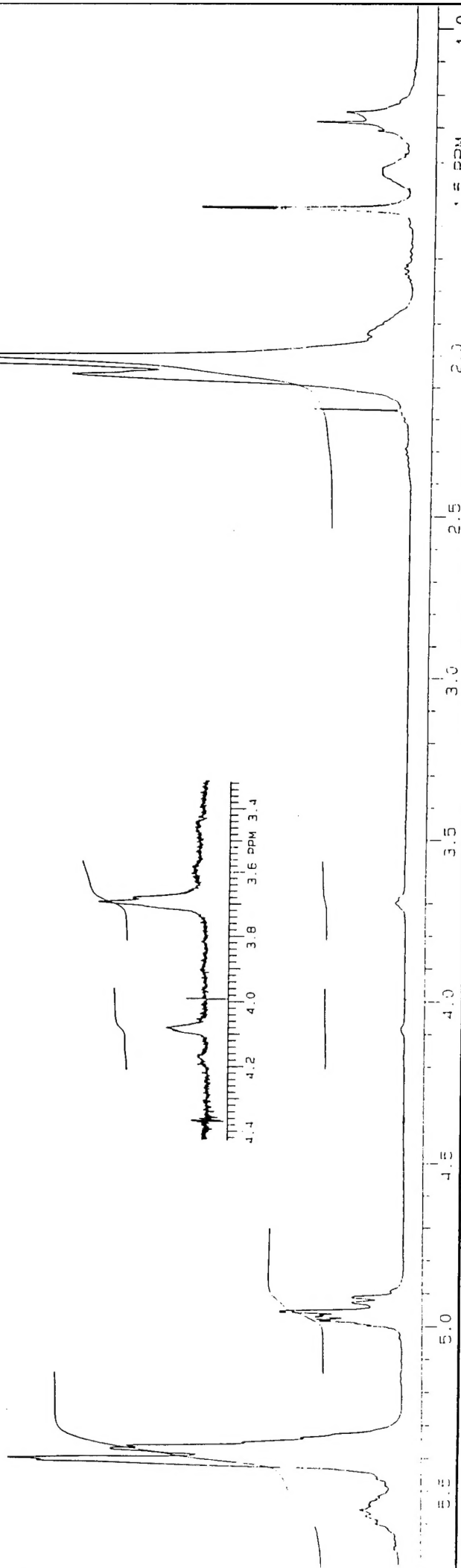


NMR				EXPERIMENT				PLOT/PROCESSING				DECOUPLE			
SAMPLE				Pulse Sequence				FN				Nucleus			
H-7096 (18382)				ST014				32				1.750			
118 (CDCL3)				Tube OD				LB				Mode			
KESZLER B./III.11.				Temp				Width				Modulation Mode			
PROTON SURVEY/G.E.				Solvent				Reference				Pulse Width			
				CDCL3								C			
												Power			
												20			
												200			
												Freq			
												308.1			
												Power Mode			

												Offset			
												-174.8			
												Hz			
												0			
												Delay			
												32			
												Transients			
												7.0			
												μsec			
												4.000			
												sec			
												4000.0			
												Hz			
												400			
												MHz			

Number
File
Date
VXR
XL

HTPBD -5000



Nucleus <u>1.750</u> Hz		Freq <u>400</u> MHz		Nucleus <u>1.750</u> Hz		Offset <u>75.0</u> Hz		F1 <u>32</u> K RE <u>---</u> sec CD <u>---</u> sec		Pulse Sequence <u>ST31H</u>		SAMPLE		Number <u>K226H</u>	
Spec Width <u>5000.0</u> Hz		Offset <u>-174.8</u> Hz		Mode <u>HNH</u>		Power <u>20</u> dB		LB <u>---</u> Hz AF <u>---</u> sec CD <u>---</u>		Tube C3 <u>---</u> mm		H-7412 (18600)		File <u>K226H</u>	
Acq Time <u>4.300</u> sec		Delay <u>0</u> sec		Modulation Mode <u>C</u>		Freq <u>200</u> Hz		Wdm <u>1947.1</u> Hz ppm <u>---</u> Sun <u>---</u> Hz ppm <u>---</u>		Temp <u>---</u> °C		PBU-126 (CDCL3)		Date <u>14-09-95</u>	
Pulse Width <u>7.0</u> μsec		Transients <u>16</u>		Pulse Width <u>---</u> μsec		Power Mode <u>---</u>		Reference <u>---</u>		Solvent <u>CDCL3</u>		KESLER B.E.O.		VXR <u>400</u> VBT	
EXPERIMENT															
PLOT/PROCESSING															

UISCOTEK CORP.

UCAL 4.05

ENDED: 06/14/95 13:52

FILENAME: pb120d

RUN ID: 95/146 Polibut.

15.0

Mn = 3.24E3

Mw = 6.45E3

Mz = 1.38E4

12.0

9.00

6.00

3.00

.000

2.00

3.00

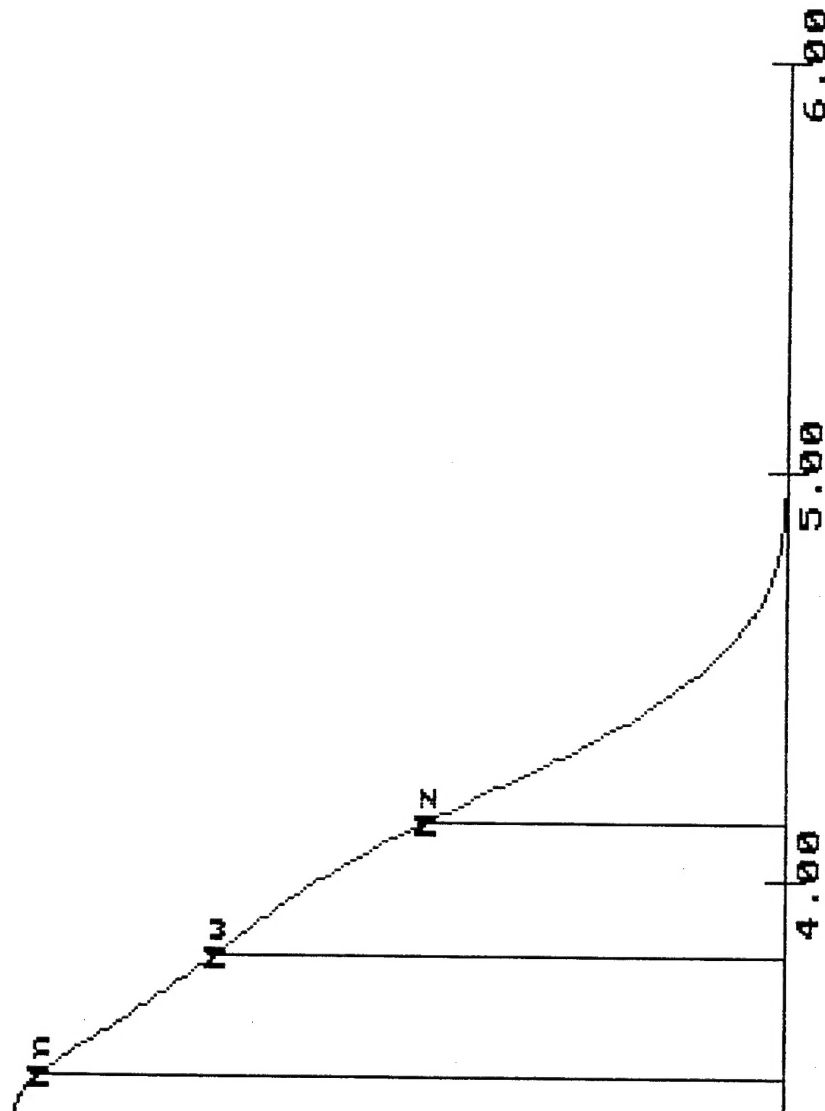
4.00

5.00

6.00

$\times 10^{-1}$

Mn (logM)



LOG M

MOLECULAR WEIGHT DISTRIBUTION

UISCOTEK CORP.

UCAL 4.05

ENDED: 06/22/95 10:44

FILENAME: pb121fo

RUN ID: 95/166 POLIBUT. FOTERMEK.121

15.0

Mn = 1.88E3

12.0

Mw = 3.03E3

9.00

Mz = 4.96E3

6.00

3.00

.000

2.00

3.00

4.00

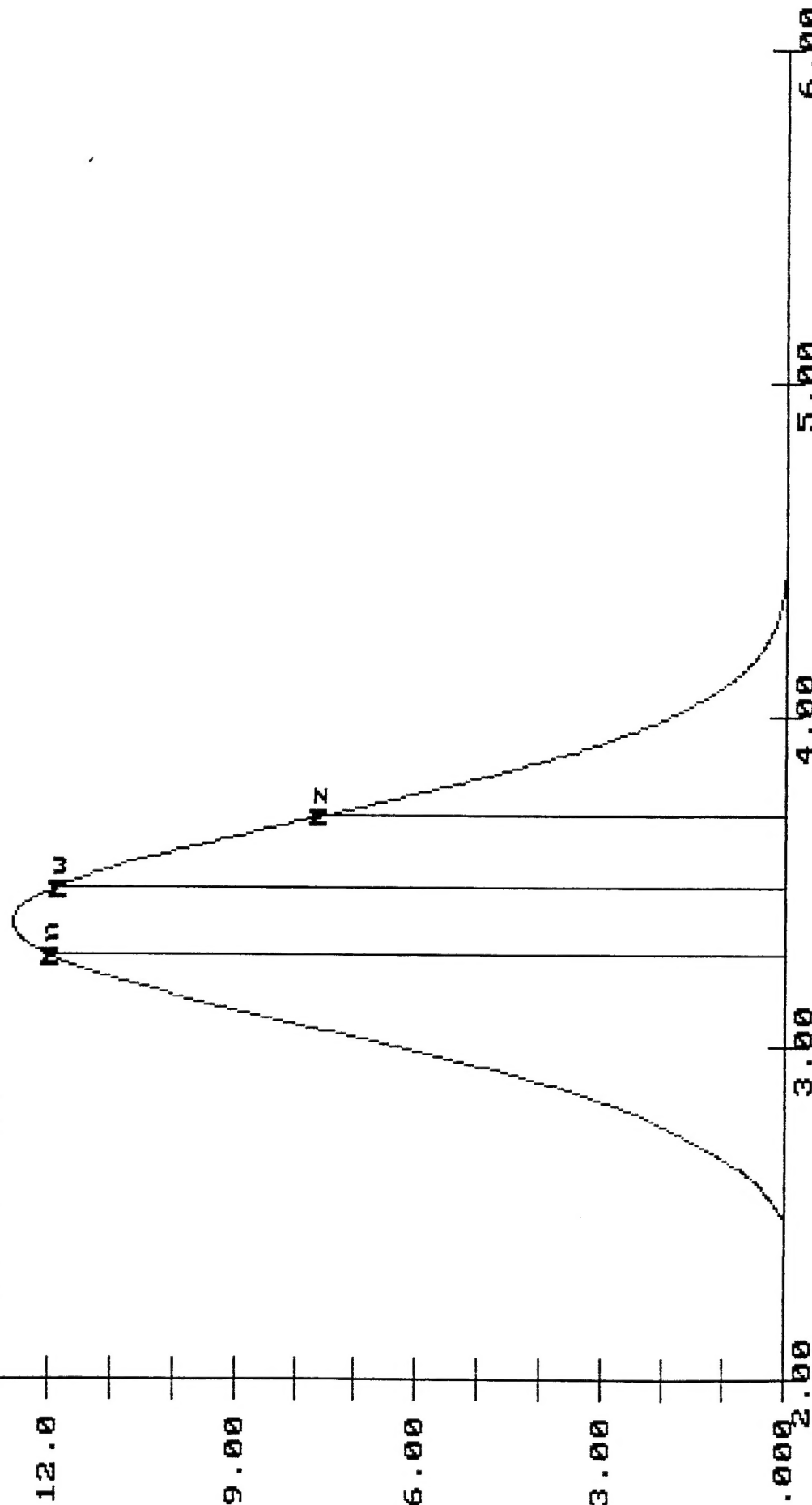
5.00

6.00

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MOLECULAR WEIGHT DISTRIBUTION



TGC M

UISCOTEK CORP.

UCAL 4.05

ENDED: 10/05/95 15:02

FILENAME: 5Ka

RUN ID: 95/272 Polibut. 5Ka

15.0

Mn = 5.26E3

12.0

Mw = 9.02E3

9.00

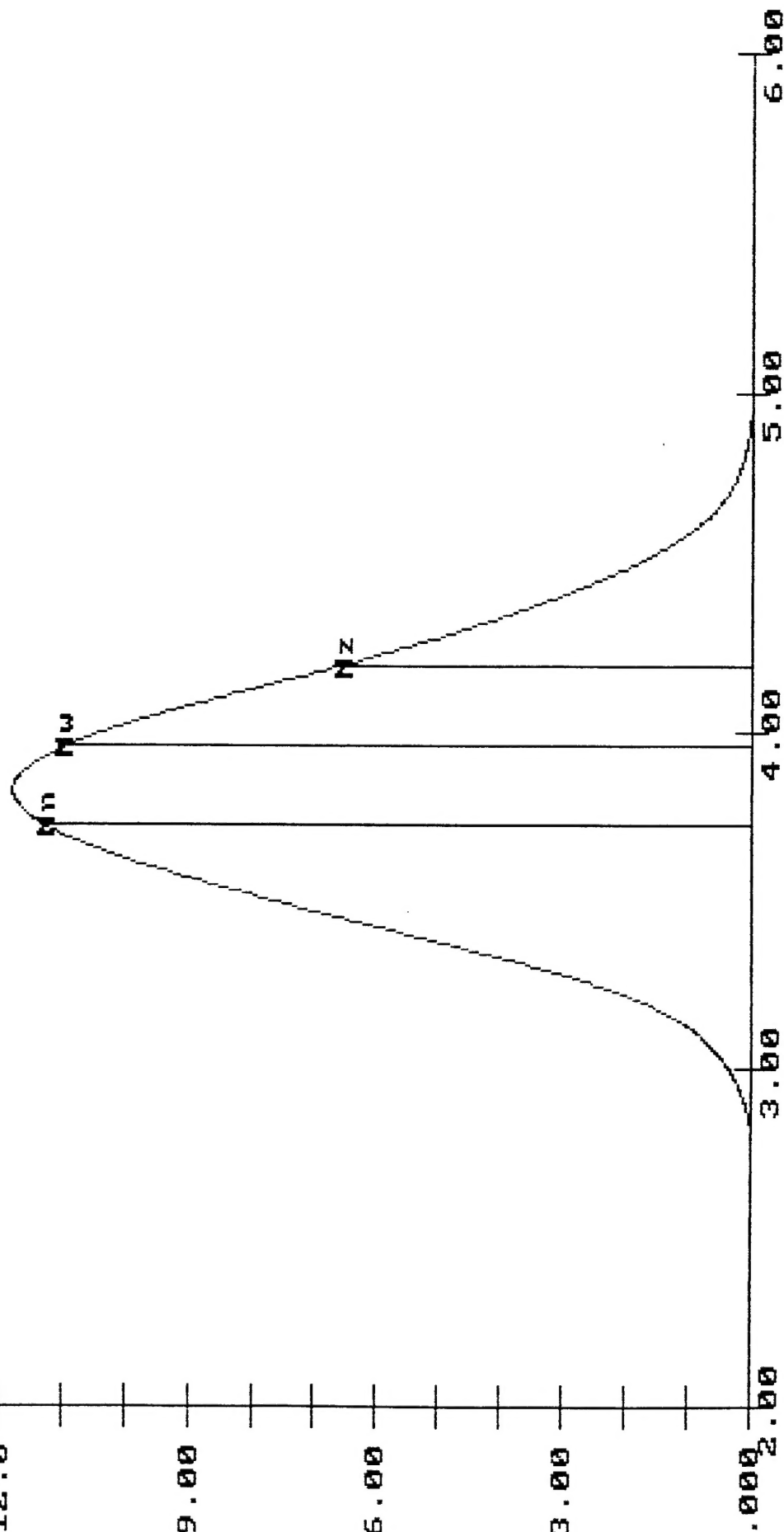
Mz = 1.57E4

6.00

1 - 01 x

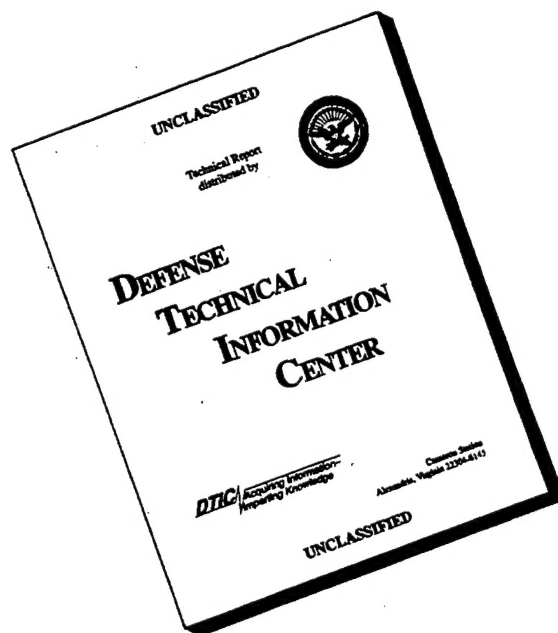
(M501) 5M

MOLECULAR WEIGHT DISTRIBUTION



LOG M

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